



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

138389 DEC 7
D3250-1
Job Sheet 167930

Part No: D3250-1

Job Qty: 2 ea

Part Name: Back



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/8/17

Job Tracking No:

Due Date: 12/1/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/30/17	0.00	0.00	Start Up Waterjet1		SE
100	Waterjet	2 pcs		11/30/17	0.00	0.68	Waterjet1		SE
110	QC	2 pcs		11/30/17	0.00	0.00	QC2		SE
120	QC	2 pcs		11/30/17	0.00	0.00	QC8		38
130	Brake NC	2 pcs		11/30/17	0.19	0.32	Brake NC 2		9-89 DAS
140	QC	2 pcs		11/30/17	0.00	0.00	QC5		38
150	HandFinish	2 pcs		11/30/17	0.00	0.77	HandFinish1		2017-11-29
160	Powdercoat	2 pcs		12/1/17	0.00	0.14	Powdercoat4		BR 12-4
170	QC	2 pcs		12/1/17	0.00	0.00	QC3		SE
180	Packaging	2 pcs		12/1/17	0.00	0.00	Packaging3	51248	SE
190	QC21-SA	2 Ea		12/1/17	0.00	0.00	QC21		21 9-89

Part Op 100 - 1-Cut as per Dwg.

Descriptions: 160 - START TIME: 8:55 A.V.T. 300° FINISH: 9:25.

135-118
M 136370

21 9-89
DEC 11 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M2024T3S.063	6	309	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____

Part No. _____

NCR No. _____

DISPOSITIONRework ☐Scrap ☐Use-as-is ☐Skid-tube ☐Machining ☐Thermoforming ☐**AGAINST DEPARTMENT/PROCESS**Cross tube ☐Small Fab ☐Finishing ☐Water Jet ☐Prod. Eng. Coord. ☐Rec/Store/Packaging ☐Supplier ☐Engineering ☐Quality ☐Other ☐

Date : _____

DART
AEROSPACE
S012440



Back

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MRB (QSI042) Approval

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval**PART NO:****D3250 - 1****Revision:****Operation:****Start up Operation****Change No:****Mfg Date: 11/22/17****Job No: 167930**

Roof

Environment ☐

Design ☐

Doc/Data ☐

Equip/Tooling ☐

Handling/Pre ☐

Material ☐

Internal Transport ☐

Tribal Knowledge ☐

LOA ☐

Substation ☐

Past Expiry Date ☐

Misidentified ☐

Supplier ☐Training ☐Use for Testing ☐Poor Information ☐Rushing ☐Product Improvement ☐Process Improvement ☐Manufacturing Process ☐Past Due ☐

SOME NOT CONCERNING

Cracks ☐Crimp/Kink/Ripple/Wave ☐Cuffs ☐Crushing ☐Heat Treat ☐Wave/Twist in Tube ☐Marks/Chatter ☐OTHER : ☐BOM/Route ☐Broken/Damage/Defect ☐Inspection Incomplete/Unqualified ☐Contamination ☐Countersink ☐Cut Too Short ☐Instructions Incomplete/Unclear ☐Drill Holes ☐Power Loss/Surge ☐Folio/Program ☐Grain ☐Weld ☐Wrong Stock Pulled ☐Out of Sequence ☐Off-set ☐Mislabeled ☐Fit/Function ☐Misaligned/off center ☐Positioned Wrong ☐Outside Dimensions ☐Over/Under tolerance ☐Part Incorrect ☐Part Lost/Missing ☐Part Moved ☐Drawing ☐Finish ☐Misread ☐Turning Sequence ☐

DART AEROSPACE LTD		Work Order: 167930
Description: BACK		Part Number: 38 D3250-1
Inspection Dwg: C	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
21,000	+/- 0,010	21,001	1		VDC-02	
19,902	+/- 0,010	19,901	1		Tg/R	
4,78	+/- 0,030	4,786	1			
3,00	+/- 0,030	3,015	1			
4,00	+/- 0,030	4,001	1			
3,00	+/- 0,030	3,015	1			
4,00	+/- 0,030	4,002	1			
5,34	+/- 0,030	5,346	1			
6,34	+/- 0,030	6,347	1			
5,00	+/- 0,030	5,017	1			
6,00	+/- 0,030	6,015	1			
3,34	+/- 0,030	3,351	1			
3,93	+/- 0,030	3,942	1			
5,00	+/- 0,030	5,016	1			
3,00	+/- 0,030	3,015	1			

Measured by: SC	Audited by: DAS 38	Preliminary Approval:
Date: 17/11/22	Date: NOV 22 2017	Date:

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	